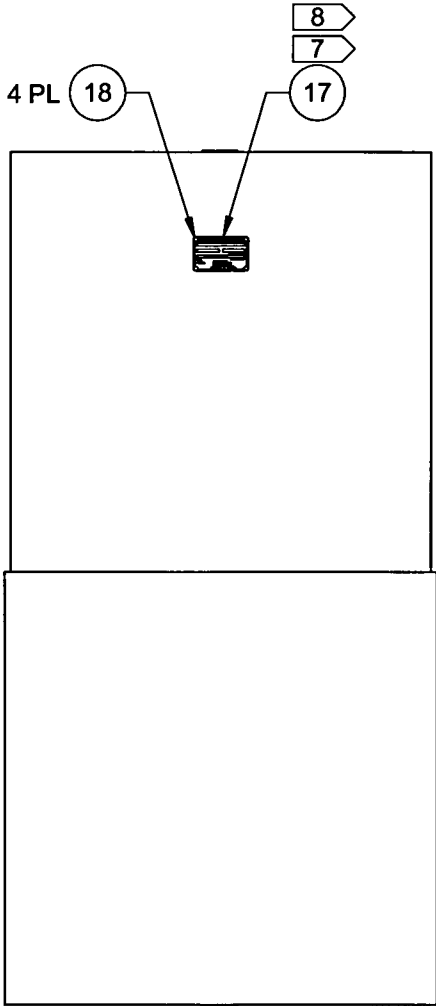
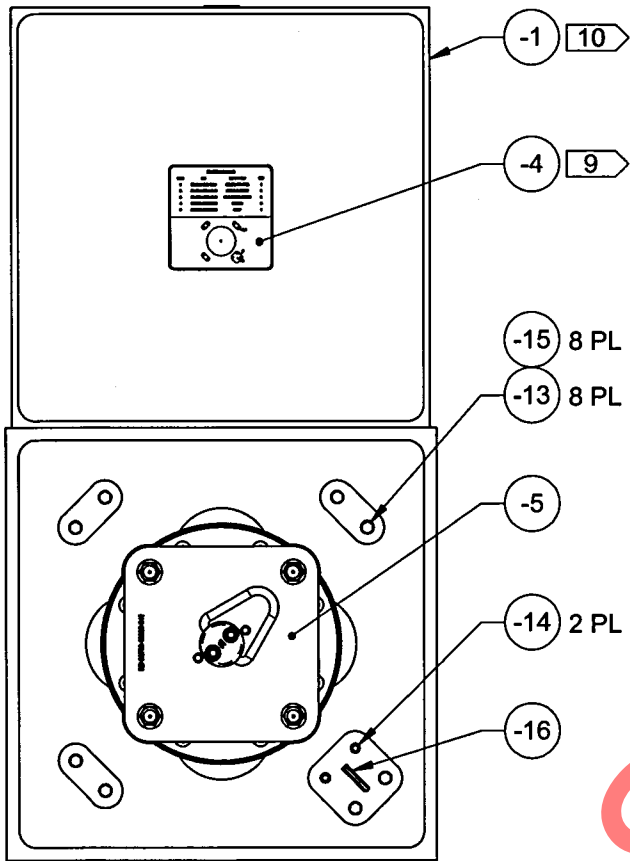


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------------------|--|
| -1 | 1 | RB 92700-10325-041-1 | PACKAGING ASSEMBLY |
| -4 | 1 | RB 92700-10325-041-4 | CONTENT PLACARD |
| -5 | 1 | RB 92700-10325-041-5 | M/R HUB REMOVER |
| -13 | 8 | RB 92700-10325-041-13 | AN7-17A STEEL HEX HEAD SCREW 7/16"-20 |
| -14 | 2 | RB 92700-10325-041-14 | McMaster#91251A624 OR EQUIV STEEL SOCKET HEAD SCREW 3/8"-16 X 1" LG. |
| -15 | 8 | RB 92700-10325-041-15 | NAS1149F0763P STEEL WASHER 0.453" ID. X 0.750" OD. X 0.063" THK. |
| -16 | 1 | RB 92700-10325-041-16 | McMaster#7122A25 OR EQUIV STEEL L-KEY 5/16" DRIVE. X 4-1/8" LG. |
| 17 | 1 | RB41011 | DART PLACARD |
| 18 | 4 | McMaster#97524A032 OR EQUIV. | ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG. |

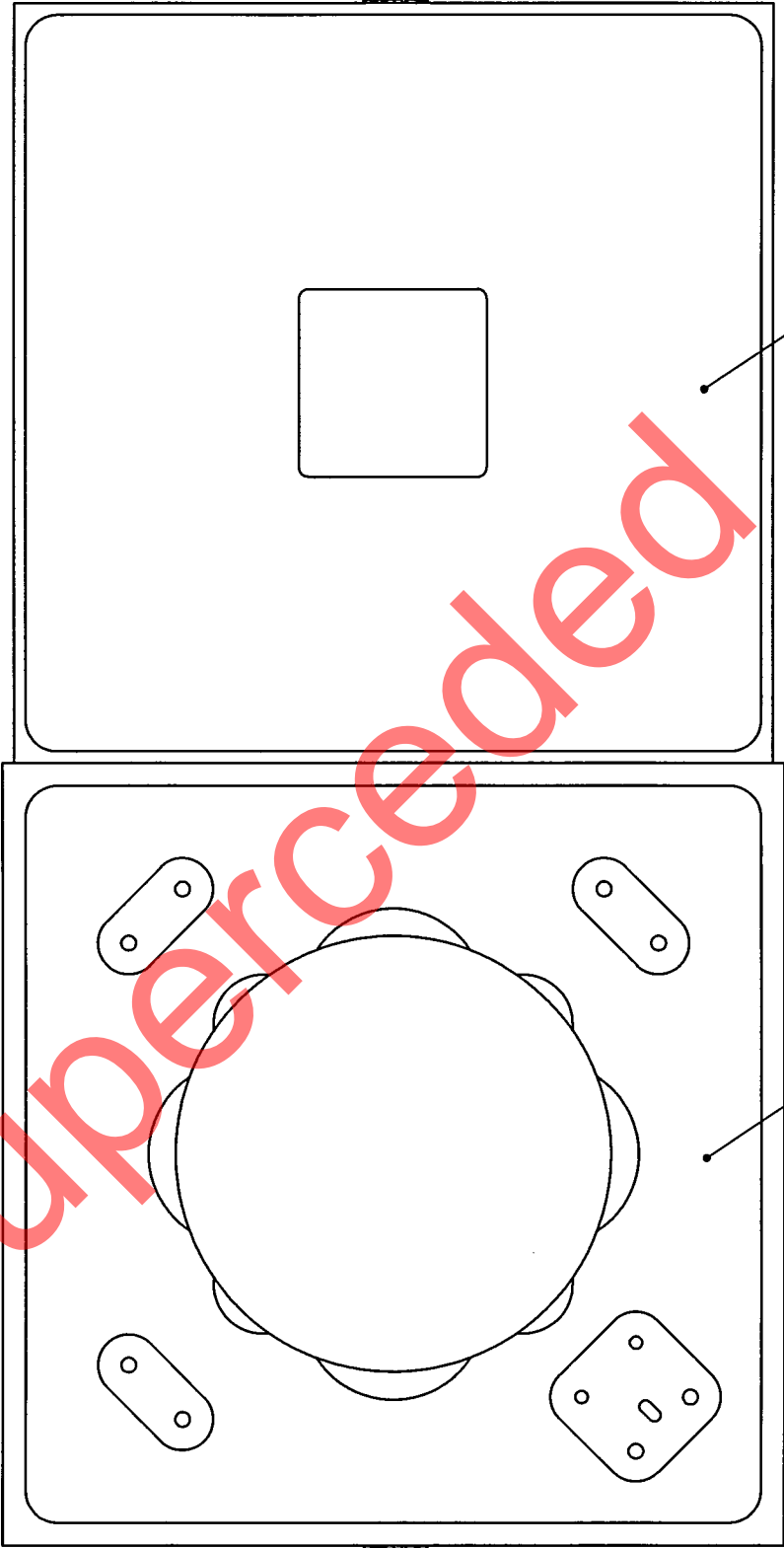


RB 92700-10325-041 M/R HUB REMOVER ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
 - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
 - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

| | | | |
|--|-------------|--|---------------|
| A | NEW ISSUE | 18-635 | KPT |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 1 OF 13 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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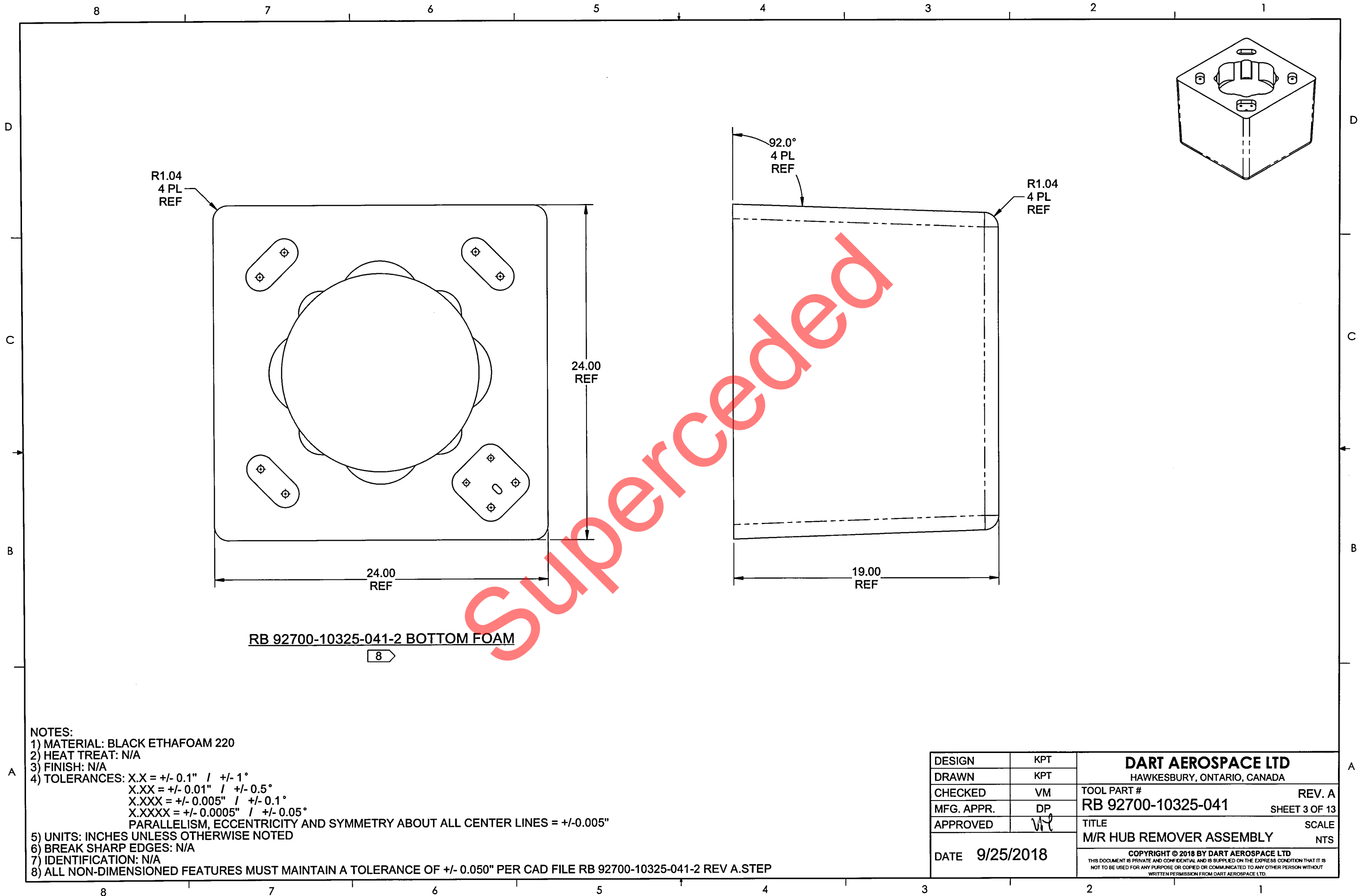
| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|----------------------|-------------------|
| -2 | 1 | RB 92700-10325-041-2 | BOTTOM FOAM |
| -3 | 1 | RB 92700-10325-041-3 | TOP FOAM |
| 19 | 1 | PELICAN #APP-0370-E | PELICAN CASE 0370 |

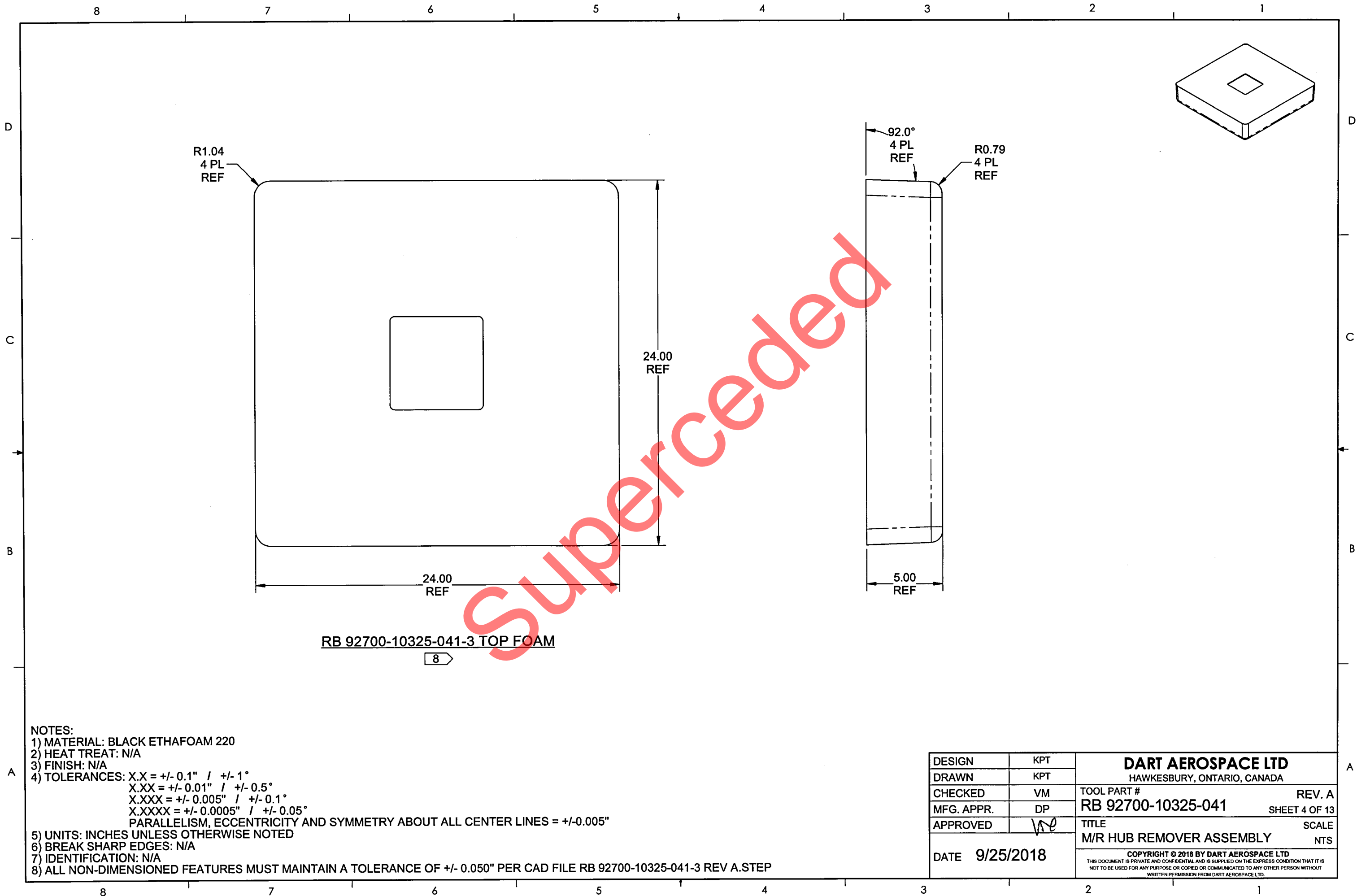


RB 92700-10325-041-1 PACKAGING ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

| | | | |
|----------------|-----|--|---------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 2 OF 13 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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RB 92700-10325-042

| ITEM | P/N | DESCRIPTION | QTY |
|------|-----------------------|-------------------|-----|
| 1 | RB 92700-10325-042-5 | M/R HUB REMOVER | 1 |
| 2 | RB 92700-10325-042-13 | HEX HEAD SCREW | 8 |
| 3 | RB 92700-10325-042-14 | SOCKET HEAD SCREW | 8 |
| 4 | RB 92700-10325-042-15 | WASHER | 2 |
| 5 | RB 92700-10325-042-16 | L-KEY | 1 |

6.00

6.00

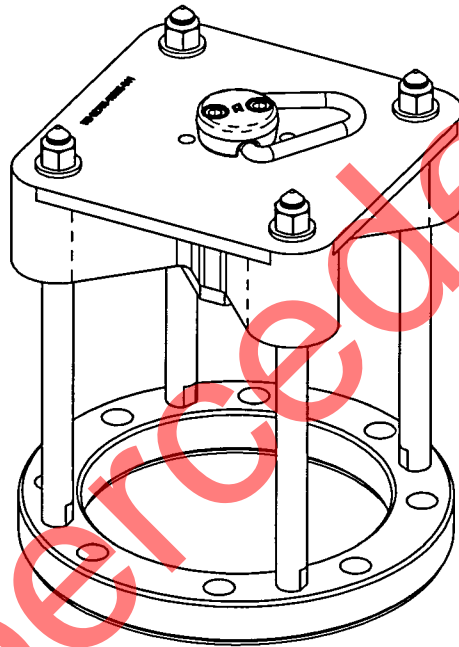
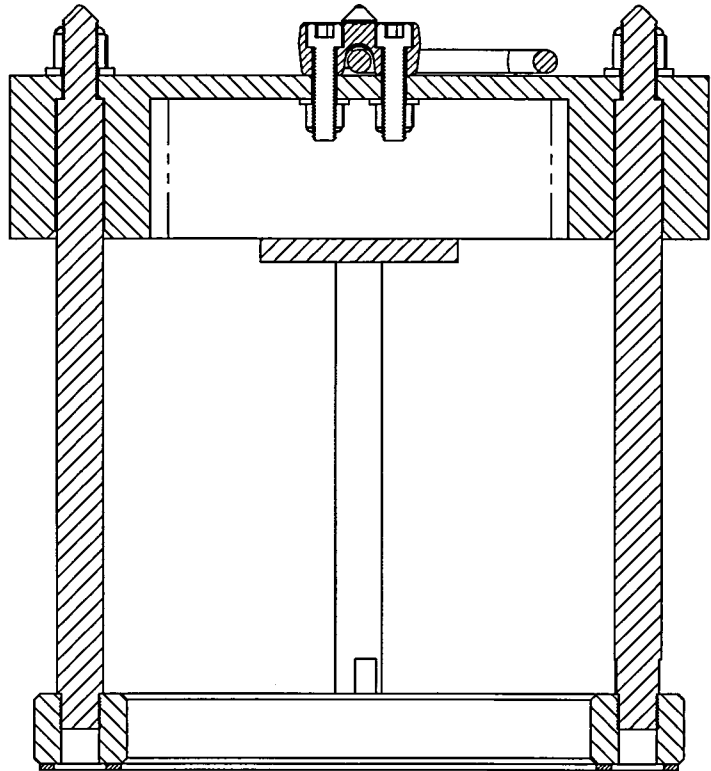
RB 92700-10325-041-4 CONTENT PLACARD

NOTES:

- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV.
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

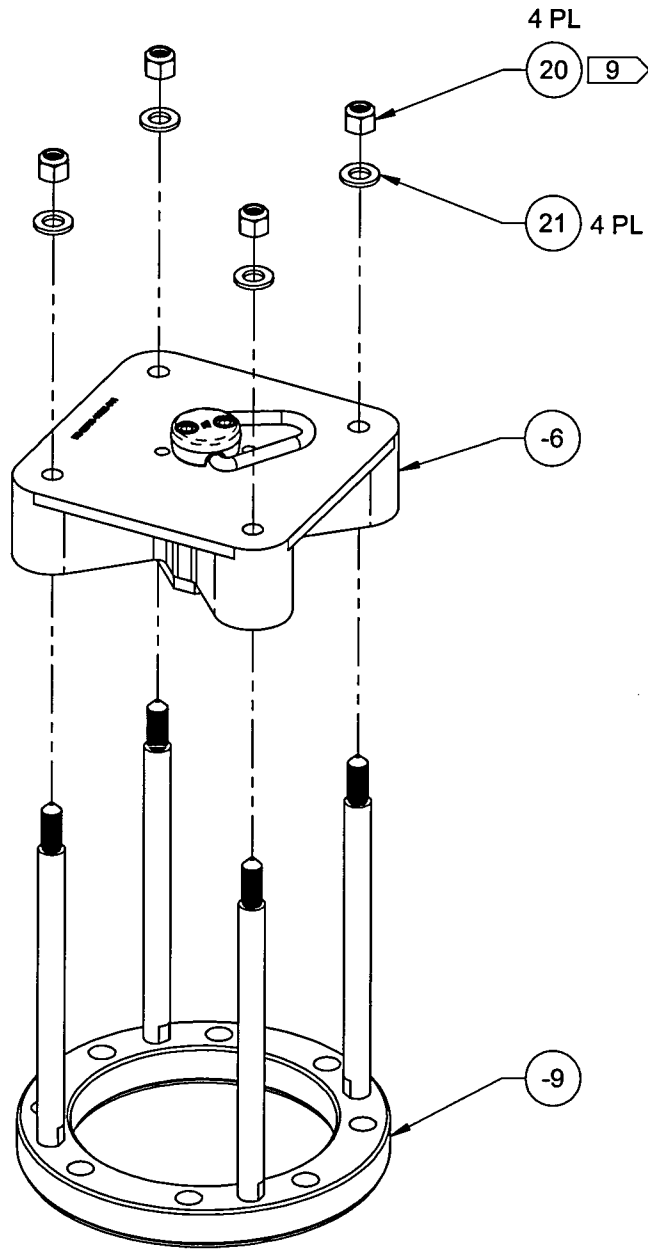
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| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 5 OF 13 |
| APPROVED | VM | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------------------|---|
| -6 | 1 | RB 92700-10325-041-6 | TOP PLATE ASSEMBLY |
| -9 | 1 | RB 92700-10325-041-9 | BOTTOM PLATE ASSEMBLY |
| 20 | 4 | McMaster#97135A285 OR EQUIV. | STEEL NYLON INSERT LOCKNUT 3/4"-16 X 7/8" HEIGHT. |
| 21 | 4 | McMaster#98023A036 OR EQUIV. | STEEL WASHER 0.812" ID. X 1.469" OD. |



RB 92700-10325-041-5 M/R HUB REMOVER

10

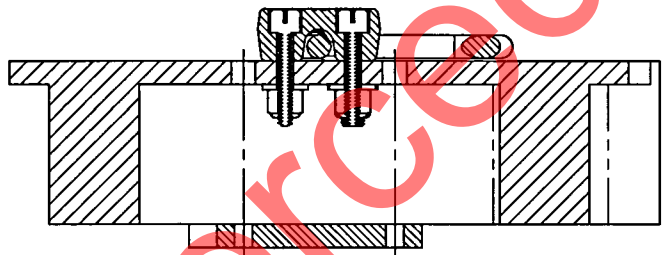
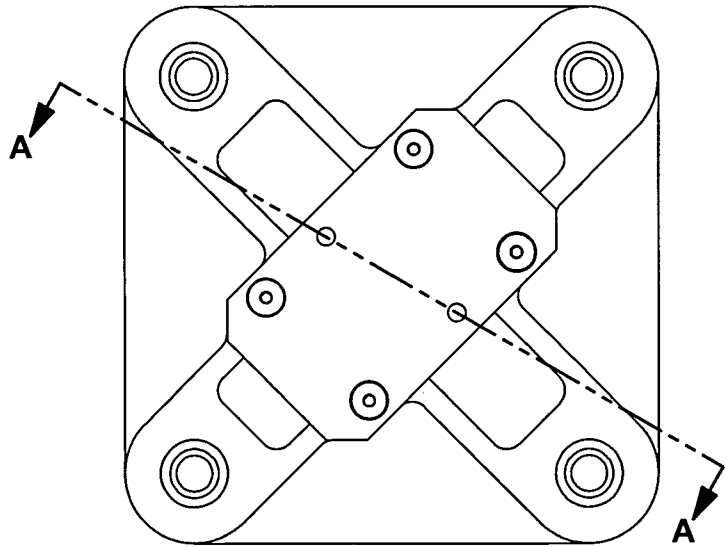


NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) TORQUE ITEMS 20 WITH ITEM -9 TO 120-165 FT-LBS
- 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

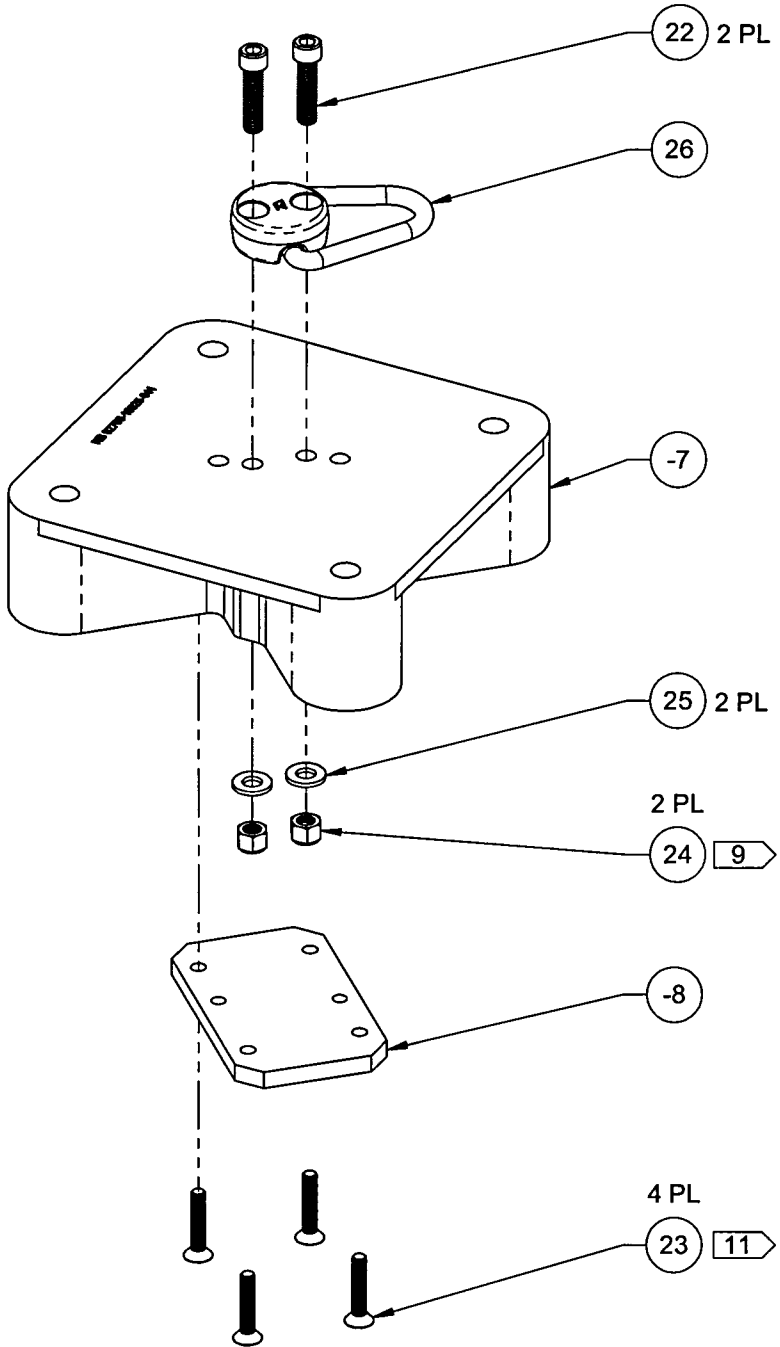
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| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 6 OF 13 |
| APPROVED | W | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------------------|---|
| -7 | 1 | RB 92700-10325-041-7 | TOP PLATE |
| -8 | 1 | RB 92700-10325-041-8 | COVER |
| 22 | 2 | McMaster#91251A720 OR EQUIV. | STEEL SOCKET HEAD SCREW 1/2"-13 X 2" LG. |
| 23 | 4 | McMaster#91253A365 OR EQUIV. | STEEL FLAT HEAD SCREW 3/8"-24 X 2" LG. |
| 24 | 2 | McMaster#97135A250 OR EQUIV. | STEEL NYLON INSERT LOCKNUT 1/2"-13 X 19/32" HEIGHT. |
| 25 | 2 | McMaster#98023A033 OR EQUIV. | STEEL WASHER 0.531" ID. X 1.062" OD. |
| 26 | 1 | CARR LANE #CL-50-HR | STEEL HOIST RING 5000 LBS. RATING |



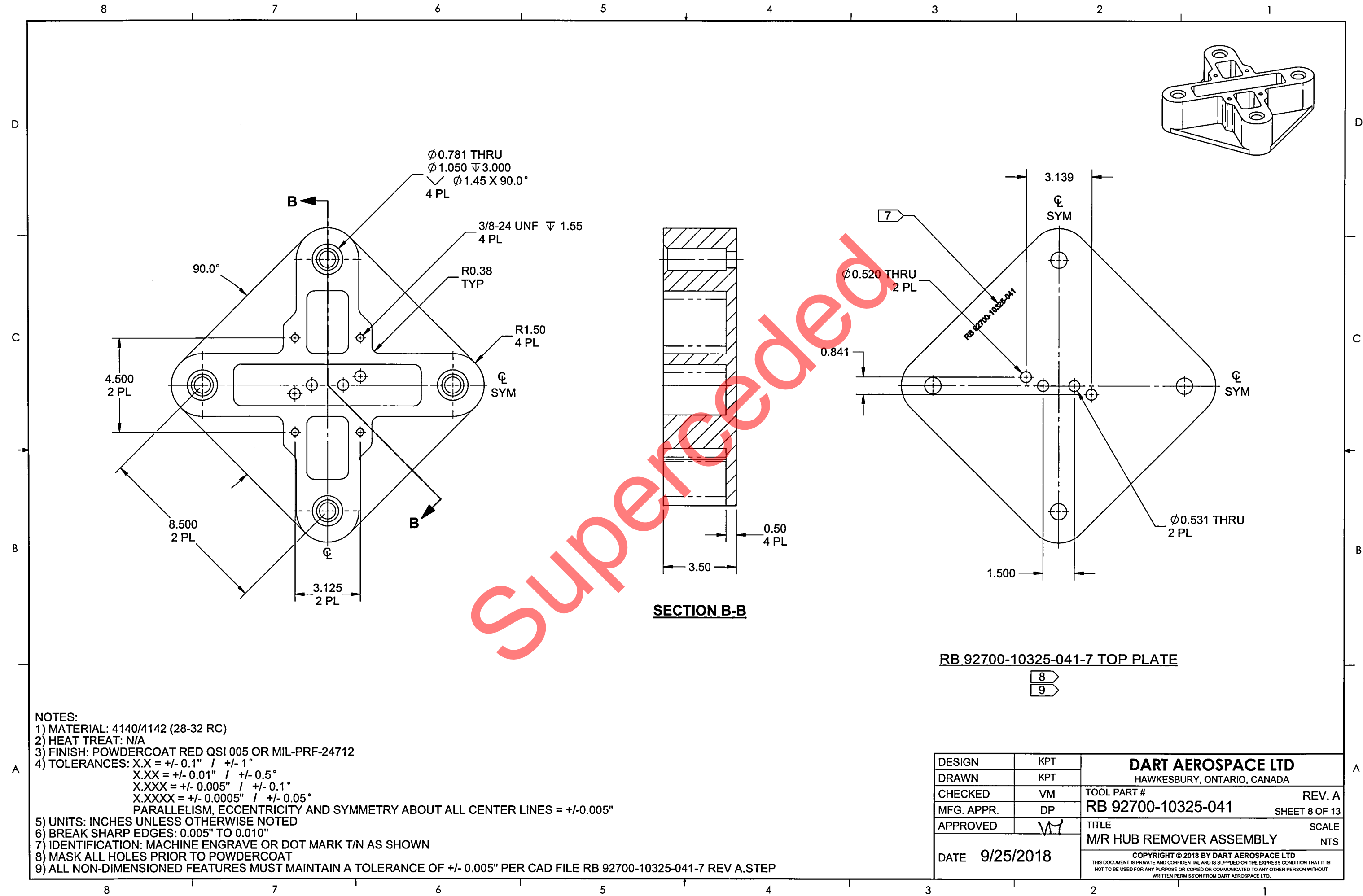
SECTION A-A
(ROTATED FOR CLARITY)

RB 92700-10325-041-6 TOP PLATE ASSEMBLY



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 22 THEN TORQUE ITEMS 24 WITH ITEMS 22 TO 37-50 FT-LBS AND REMOVE EXCESS
 - 10) HOLES ON ITEM -8 MUST ALIGN WITH ITEM -7 AS SHOWN ON SECTION A-A
 - 11) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEMS 23 THEN ASSEMBLE HANDTIGHT WITH ITEM -7 AND REMOVE EXCESS

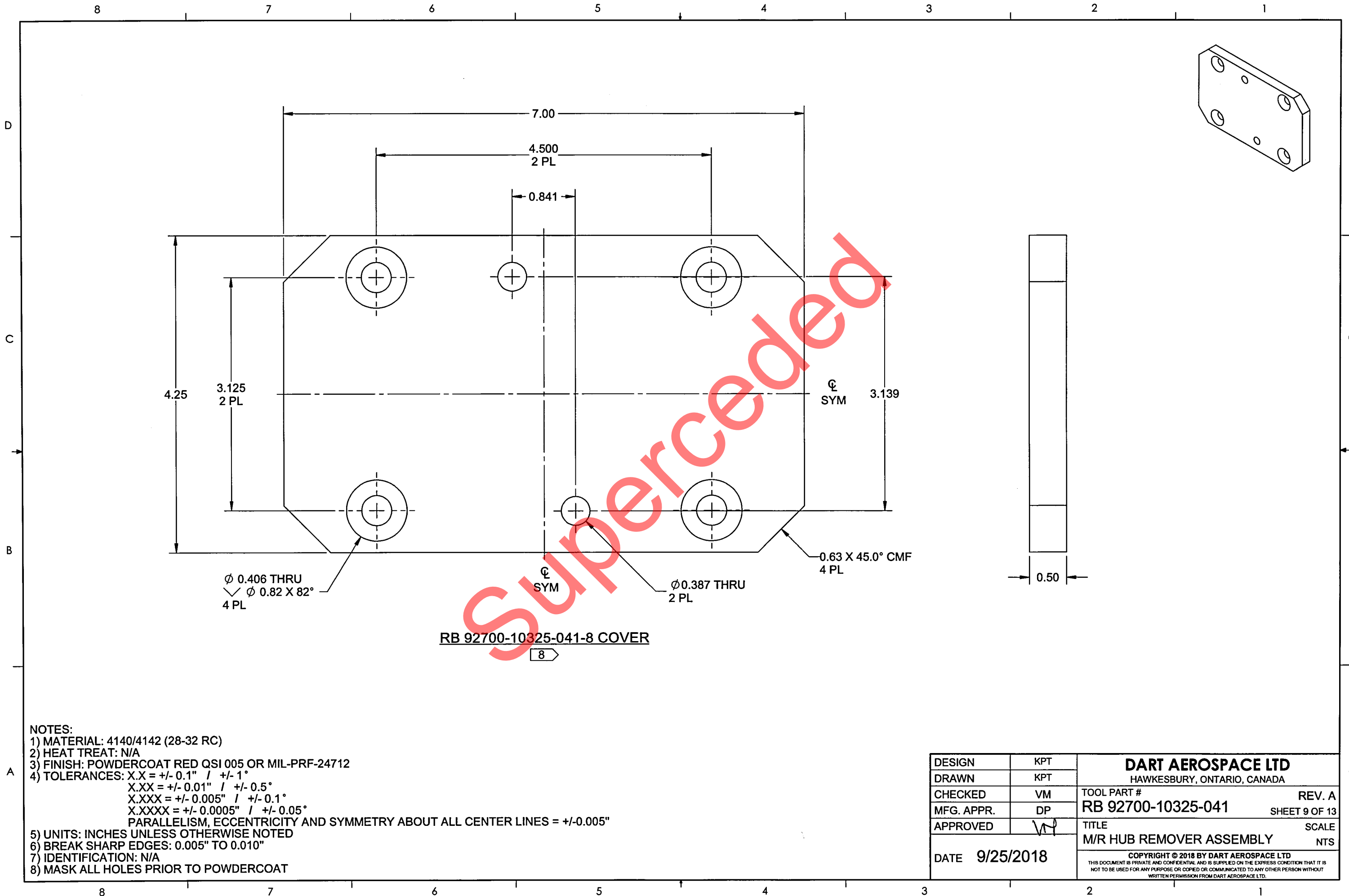
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| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 7 OF 13 |
| APPROVED | VN | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: POWDERCOAT RED QSI 005 OR MIL-PRF-24712
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
8) MASK ALL HOLES PRIOR TO POWDERCOAT
9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10325-041-7 REV A.STEP

RB 92700-10325-041-7 TOP PLATE

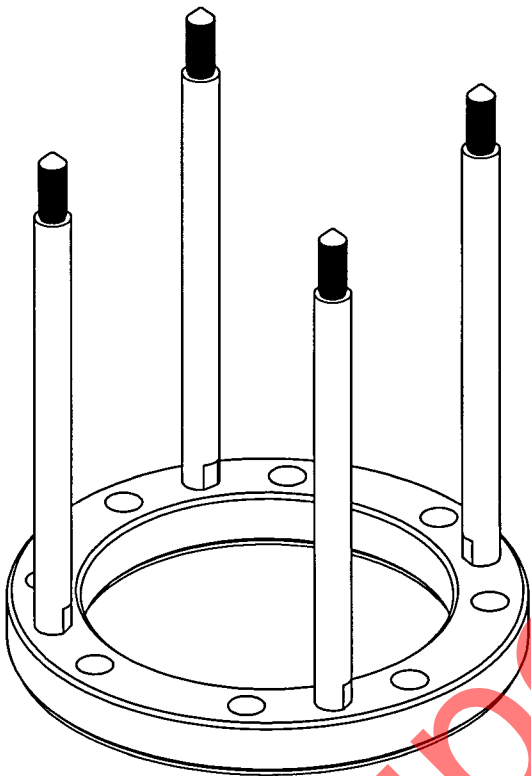
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|--|-----|---|---------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 8 OF 13 |
| APPROVED | W | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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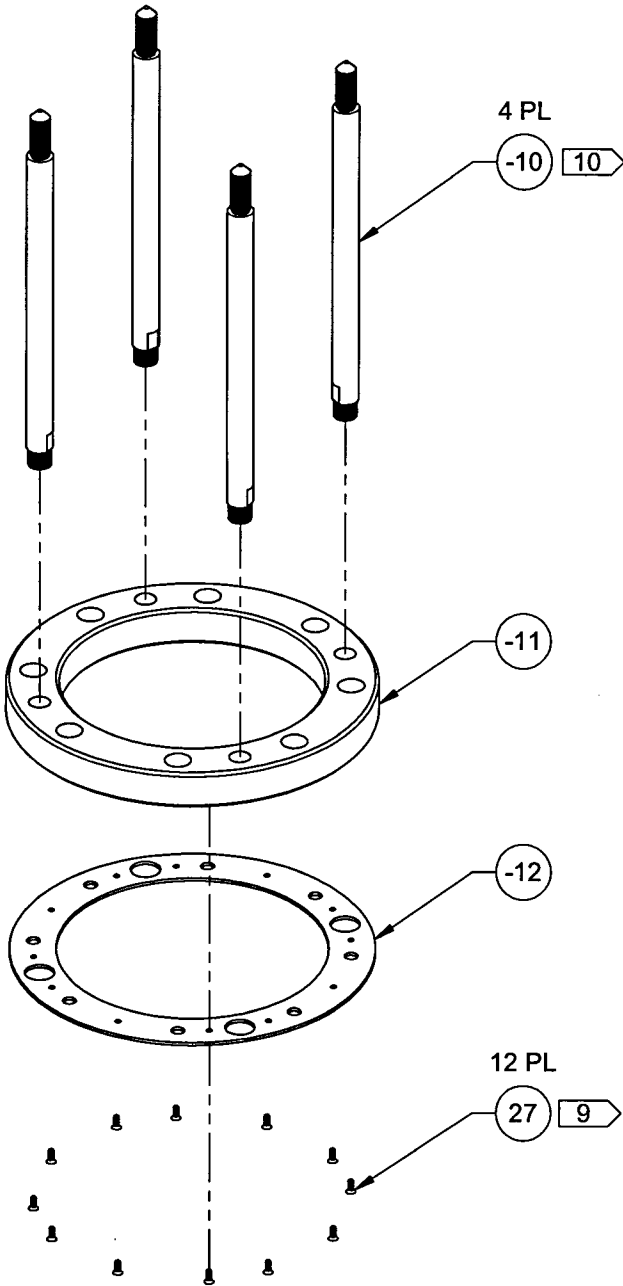
NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: POWDERCOAT RED QSI 005 OR MIL-PRF-24712
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A
8) MASK ALL HOLES PRIOR TO POWDERCOAT

| | | | |
|-----------------------|-----|--|---------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 9 OF 13 |
| APPROVED | W | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------------------|---|
| -10 | 4 | RB 92700-10325-041-10 | SHAFT |
| -11 | 1 | RB 92700-10325-041-11 | BOTTOM PLATE |
| -12 | 1 | RB 92700-10325-041-12 | BOTTOM PLATE PROTECTION |
| 27 | 12 | McMaster#90273A829 OR EQUIV. | STEEL FLAT HEAD SCREW #10-32 X 1/2" LG. |



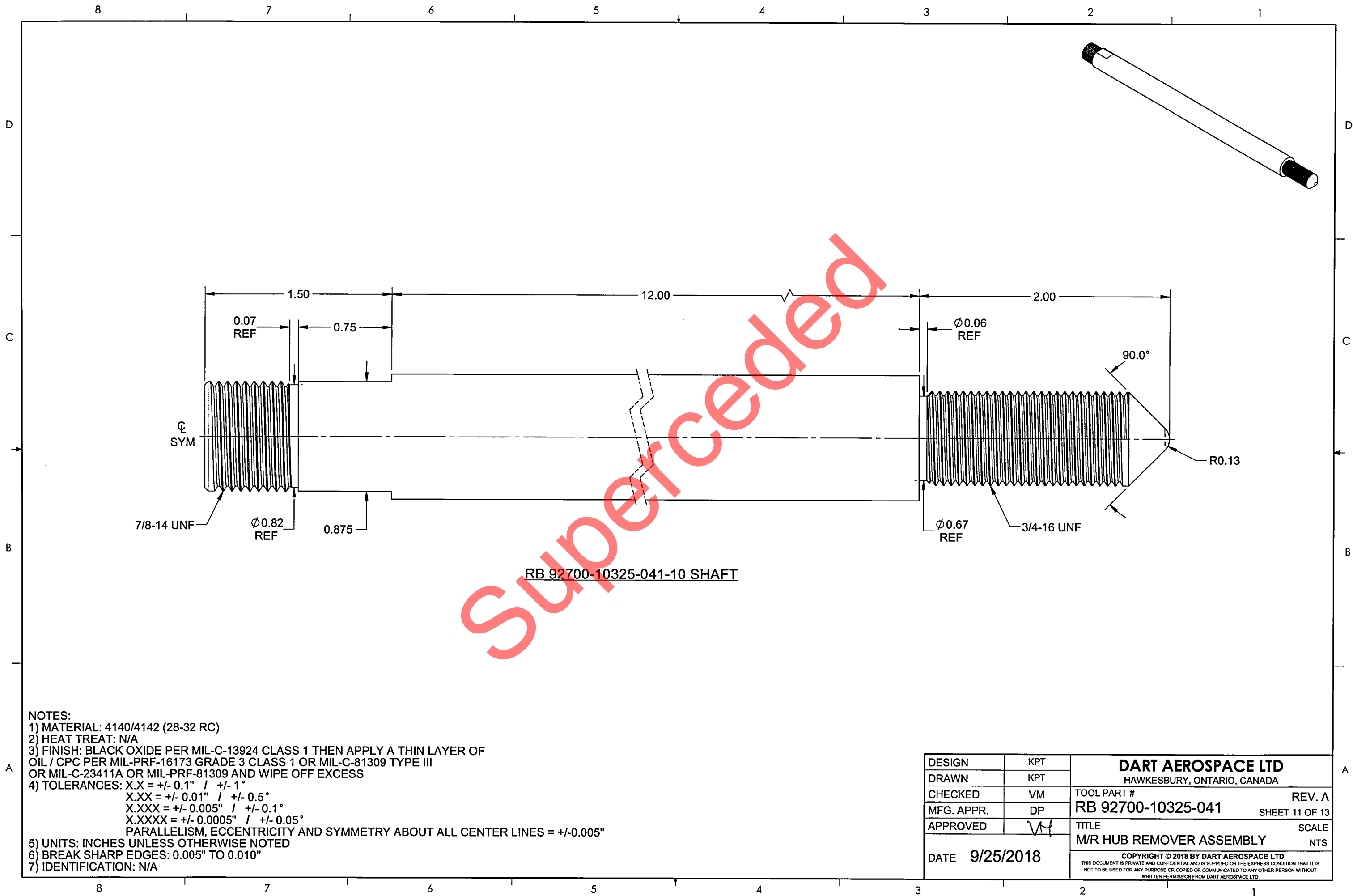
RB 92700-10325-041-9 BOTTOM PLATE ASSEMBLY



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 27 THEN ASSEMBLE HANDTIGHT WITH ITEM -11 AND REMOVE EXCESS
- 10) INSTALL ITEMS -10 WITH ITEM -11 HAND TIGHT

| | | | |
|--|-----|--|----------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 10 OF 13 |
| APPROVED | VM | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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NOTES:
1) MATERIAL: 4140/4142 (28-32 RC)
2) HEAT TREAT: N/A
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

| | | | |
|--|-----|--|----------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 11 OF 13 |
| APPROVED | W | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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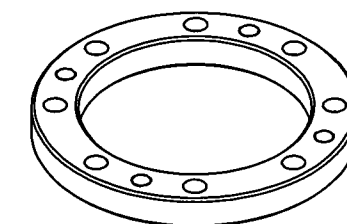
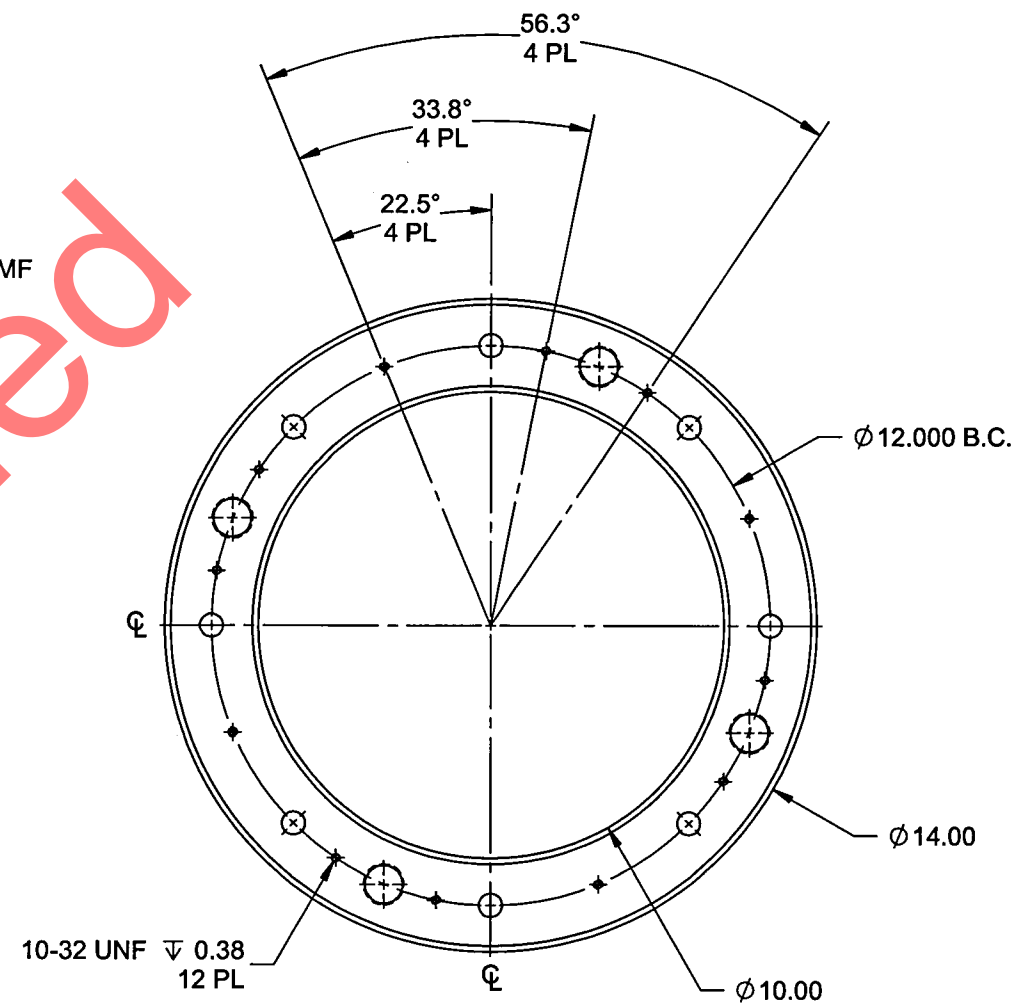
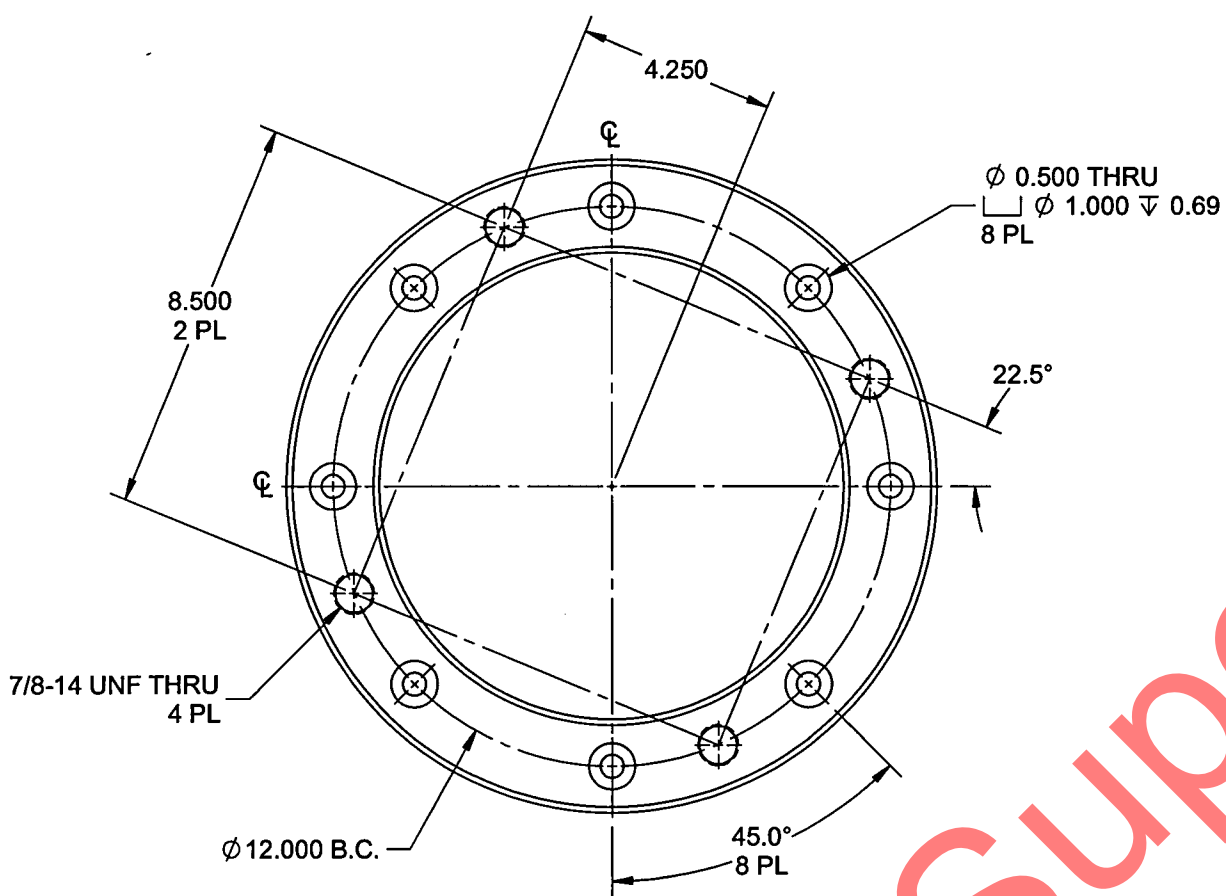
8 7 6 5 4 3 2 1

D

C

B

A



D

C

B

A

RB 92700-10325-041-11 BOTTOM PLATE

NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

| | | | |
|---|-----|--|----------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 12 OF 13 |
| APPROVED | WY | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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8 7 6 5 4 3 2 1

D

C

B

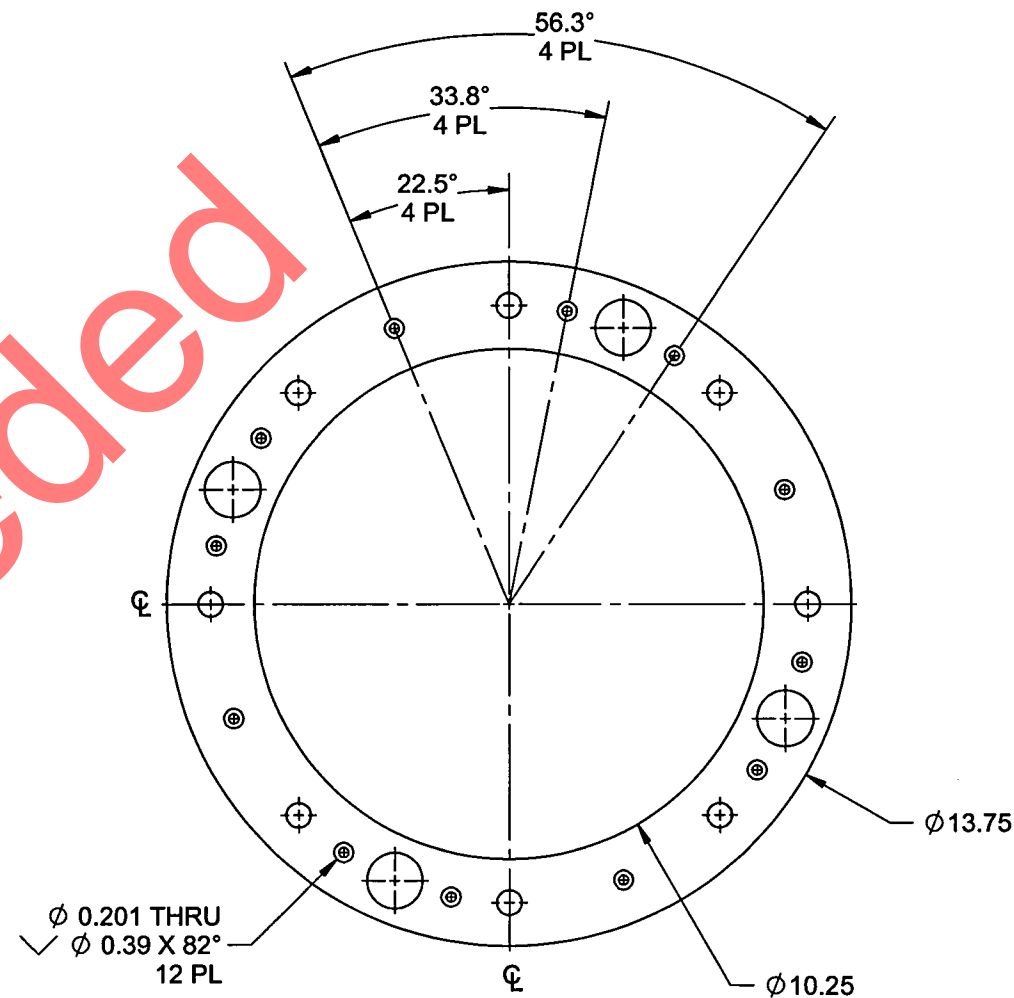
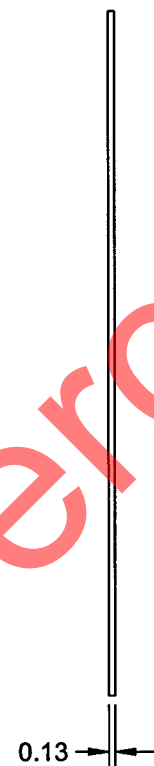
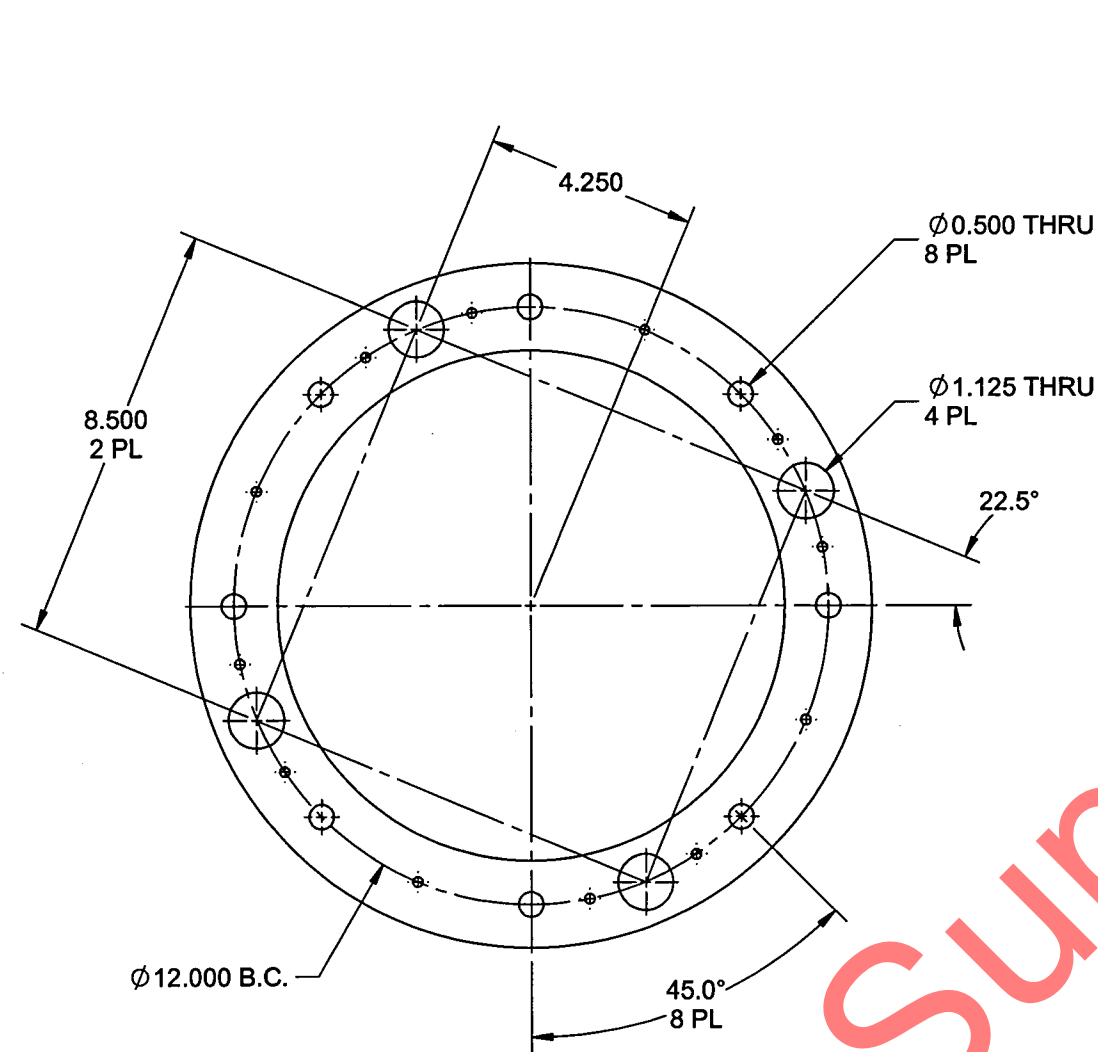
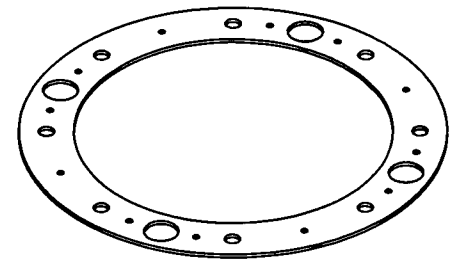
A

D

C

B

A



RB 92700-10325-041-12 BOTTOM PLATE PROTECTION

- NOTES:
- 1) MATERIAL: WHITE OR BLACK DELRIN / ACETAL ASTM D6100
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

| | | | |
|--|-----|--|----------------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | VM | TOOL PART # | REV. A |
| MFG. APPR. | DP | RB 92700-10325-041 | SHEET 13 OF 13 |
| APPROVED | VP | TITLE | SCALE |
| DATE 9/25/2018 | | M/R HUB REMOVER ASSEMBLY | NTS |
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